



**Certificate**  
No. 10497-04



**CERTIFICATE**

Inspecta Sertifiointi Oy hereby certifies that the company

**Reifer Oy**  
**Hallitie 20**  
**FI-51200 KANGASNIEMI**

is qualified to perform welding within the range of

**Certification level CL2 according to SFS-EN 15085-2:2020.**

**Types of activity: P.**

Field of application

**Components and furniture of railway vehicles.**  
**Range of certification in annex.**

The certificate is issued on 2023-02-15 (first issue 2018-08-14).  
The certificate is valid until 2024-08-14.

Maija Vanttaja, Managing Director

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Inspecta Sertifiointi Oy

**Reifer Oy**

**Hallitie 20, FI-51200 KANGASNIEMI**

Range of certification

Welding process ISO 4063	Material group CEN ISO/TR 15608	Thickness	Diameter	Comments/ Type of weld
141	8.1	1,4 - 2,6 mm	> Ø 10,3 mm	BW, sl
141	8.1	2 - 4 mm	> Ø 150 mm	BW, sl
141	8.1	1,4 - 2,6 mm	> Ø 10,3 mm	FW, sl
141	8.1	3 - 4 mm	> Ø 25 mm	BW, sl
141	8.1	4 - 15 mm	> Ø 35 mm	BW, ml
141	8.1	3 - 6 mm	> Ø 25 mm	FW, sl
141	8.1	4 - 15 mm	> Ø 35 mm	FW, ml
141	8.1	3 - 6 mm	> Ø 25 mm	FW, sl
141	1.1, 1.2	2 - 6 mm	> Ø 25 mm	FW, sl
141	22	1,5 - 6 mm	> Ø 150 mm	FW, sl
135 / 138	1.1, 1.2	3 - 12 mm	> Ø 150 mm	FW, sl
135 / 138	1.1, 1.2	6 - 24 mm	> Ø 150 mm	FW, ml
135 / 138	1.1, 1.2	3 - 4 mm	> Ø 150 mm	BW, sl
135 / 138	1.1, 1.2	5 - 20 mm	> Ø 150 mm	BW, ml
135	1.1, 1.2	10 - 40 mm	> Ø 150 mm	FW, ml
135	1.1, 1.2	1,4 - 2 mm	> Ø 150 mm	BW, sl
135	8.1	3 - 6 mm	> Ø 150 mm	FW, sl

Responsible welding coordinator: Pasi Pulliainen, IWS (FI 01627)

Deputy of responsible welding coordinator: Mika Hokkanen, IWS (FI 02338)